

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



**Typical Connection**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Typical Connection (cont'd)**



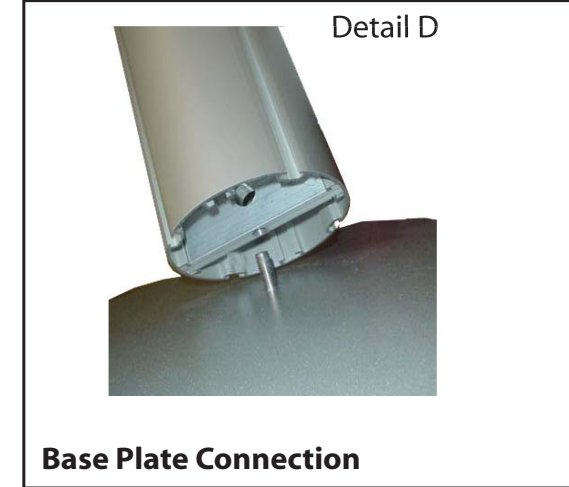
**Numbered Label**

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



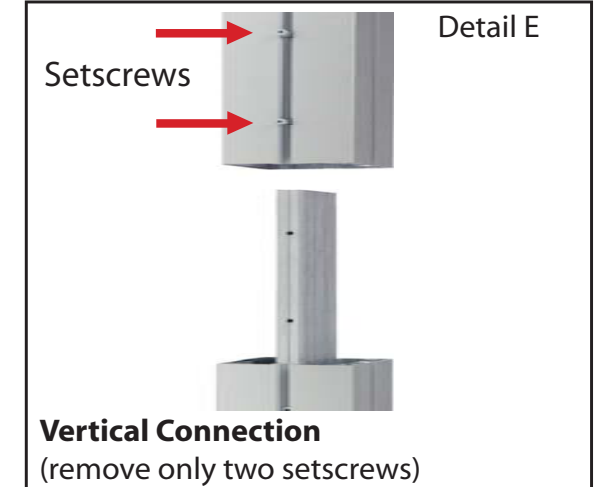
**Horizontal Inline Connection** (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

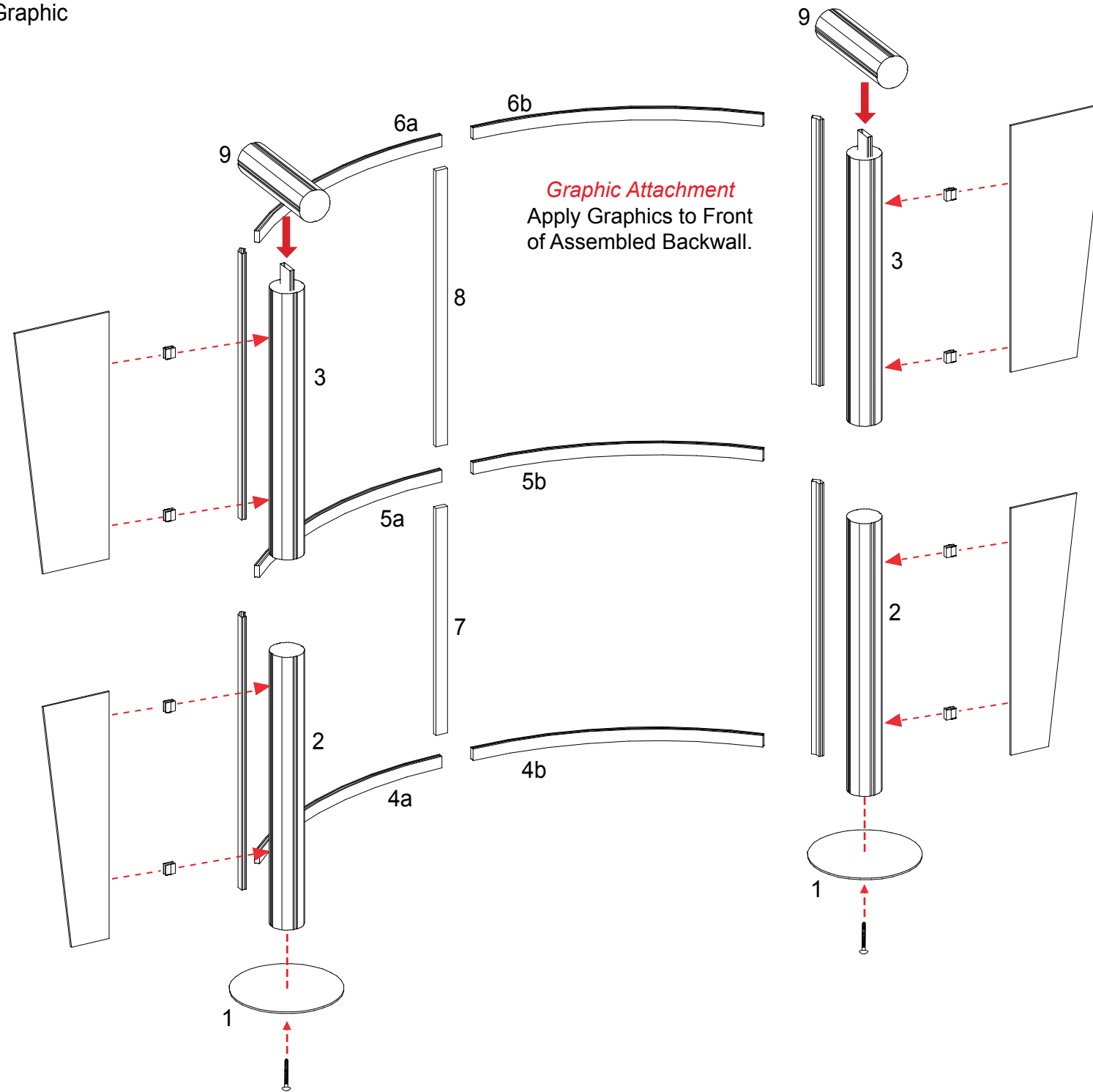
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866.652.2100

Number	Qty	Description
1	2	Base Plates
2	2	42" Lower Round Vertical w/ attached Connector w/ Steel Spring for rollable Graphic
3	2	41" Upper Round Vertical w / attached Connected w/ Steel Spring for rollable Graphic
4a/4b	2	42" Lower Formed Horizontal w/ attached Spring Steel for rollable Graphic
5a/5b	2	42" Middle Formed Horizontal
6a/6b	2	42" Upper Formed Horizontal w/ attached Spring Steel for rollable Graphic
7	1	35" Lower Straight Vertical
8	1	42.5" Upper Straight Vertical
9	2	Custom Canopy Attachment

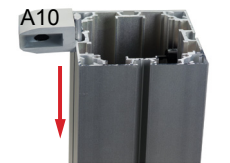
Steps:

- 1) Assemble vertical extrusions.
- 2) Assemble horizontal extrusions.
- 3) Attach Vertical extrusions to the base plates.
- 4) Loosely attach all horizontal assemblies [4a/4b] and to vertical assemblies.
- 5) Place the Middle horizontal assembly [5a/5b] 38.5" above the ground [measured from ground to top of horizontal assembly] and and firmly attach to the Lower verticals.
- 6) Center and Loosely attach the 35" Lower straight vertical extrusion between the Lower and Middle formed horizontals.
- 7) Center and Loosely attach the 42.5" Upper straight vertical extrusion between the Middle and Upper formed horizontals.
- 8) Tighten all horizontal assemblies to vertical assemblies.
- 9) Attach Custom canopy attachments to the verticals.
- 10) Attach Laminated Sinatra wing assemblies to the verticals.

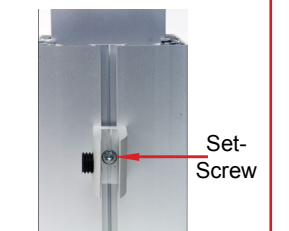


**Wing Attachment**

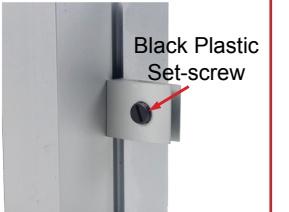
Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.



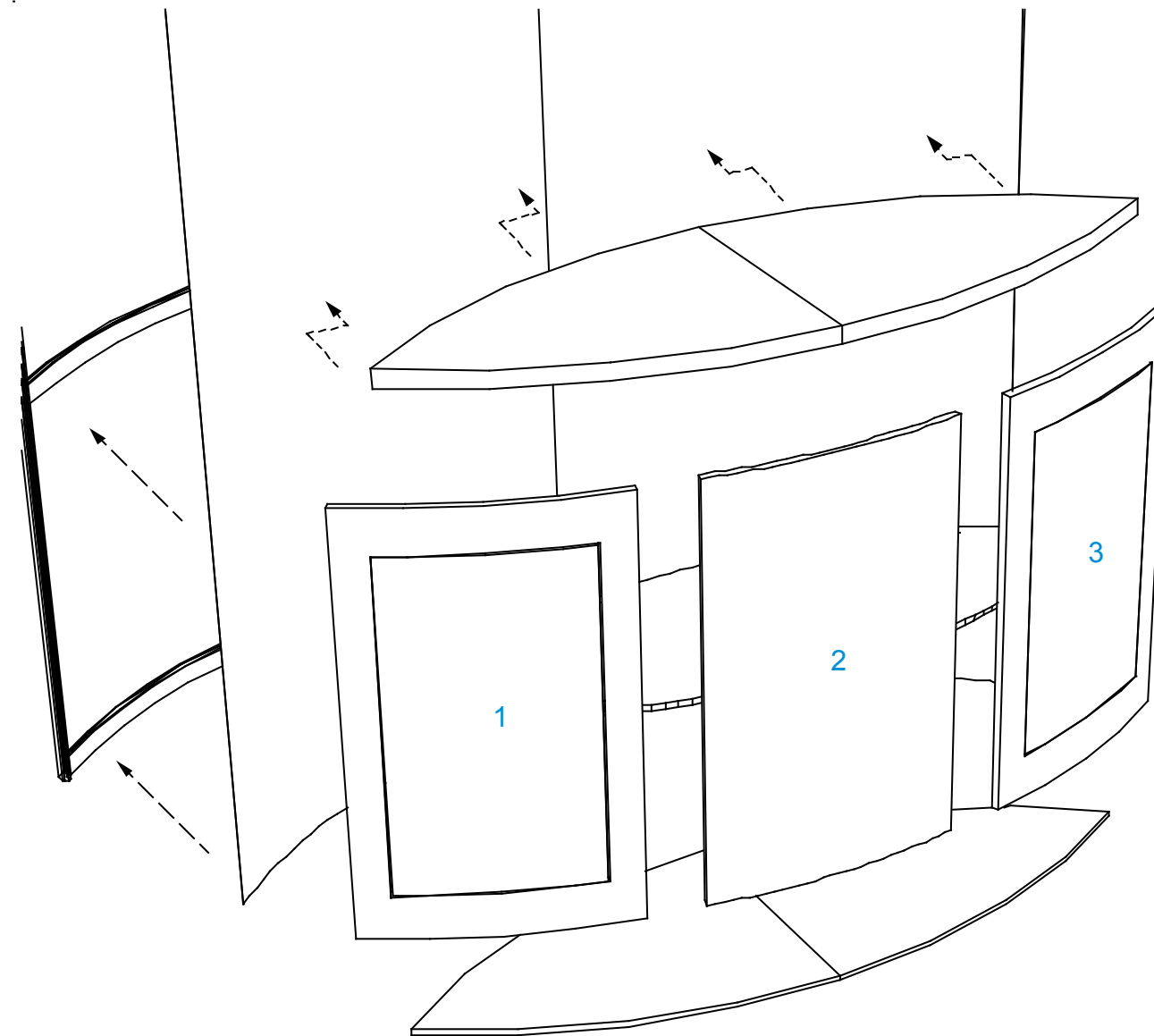
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Number	Description
1	57.5r Sixteenth Curved Panel w/ Door
2	57.5r Sixteenth Curved Panel
3	57.5r Sixteenth Curved Panel w/ Door

## Steps:

- 1) Assemble Pedestal Base, Internal Shelf and Counter top.
- 2) Attach Graphic using the attached Spring Steel at Upper and Lower Formed Horizontals and Round Verticals.
- 3) Attach Pedestal Base to the Backwall.
- 4) Attach Curved Doors w/Locks and Middle Curved Panel.
- 5) Velcro Shelf Supports to inside of Assembled Base, then Place Internal Shelf atop Supports.
- 6) Place and align holes to brackets of Counter Top with Backwall assembly.
- 7) Attach Counter top with brackets through the Graphic to the Backwall.



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**Using Your Setup Instructions**

The Aero Overhead Sign Setup Instructions are created specifically for your configuration. They include an exploded view of the frame which is sequentially numbered. We encourage you to study the instructions before attempting to assemble your exhibit.

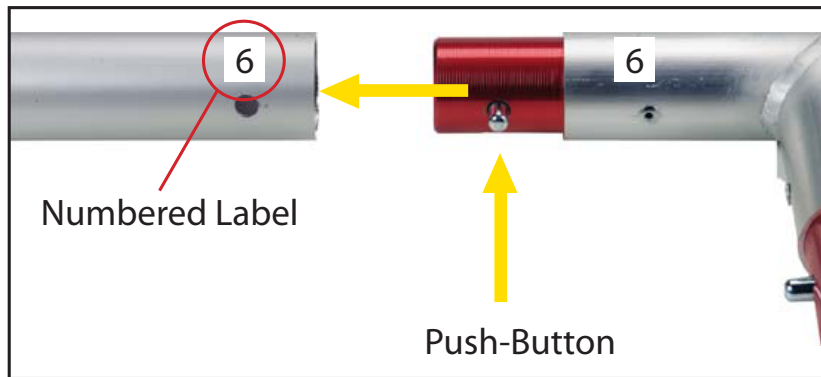
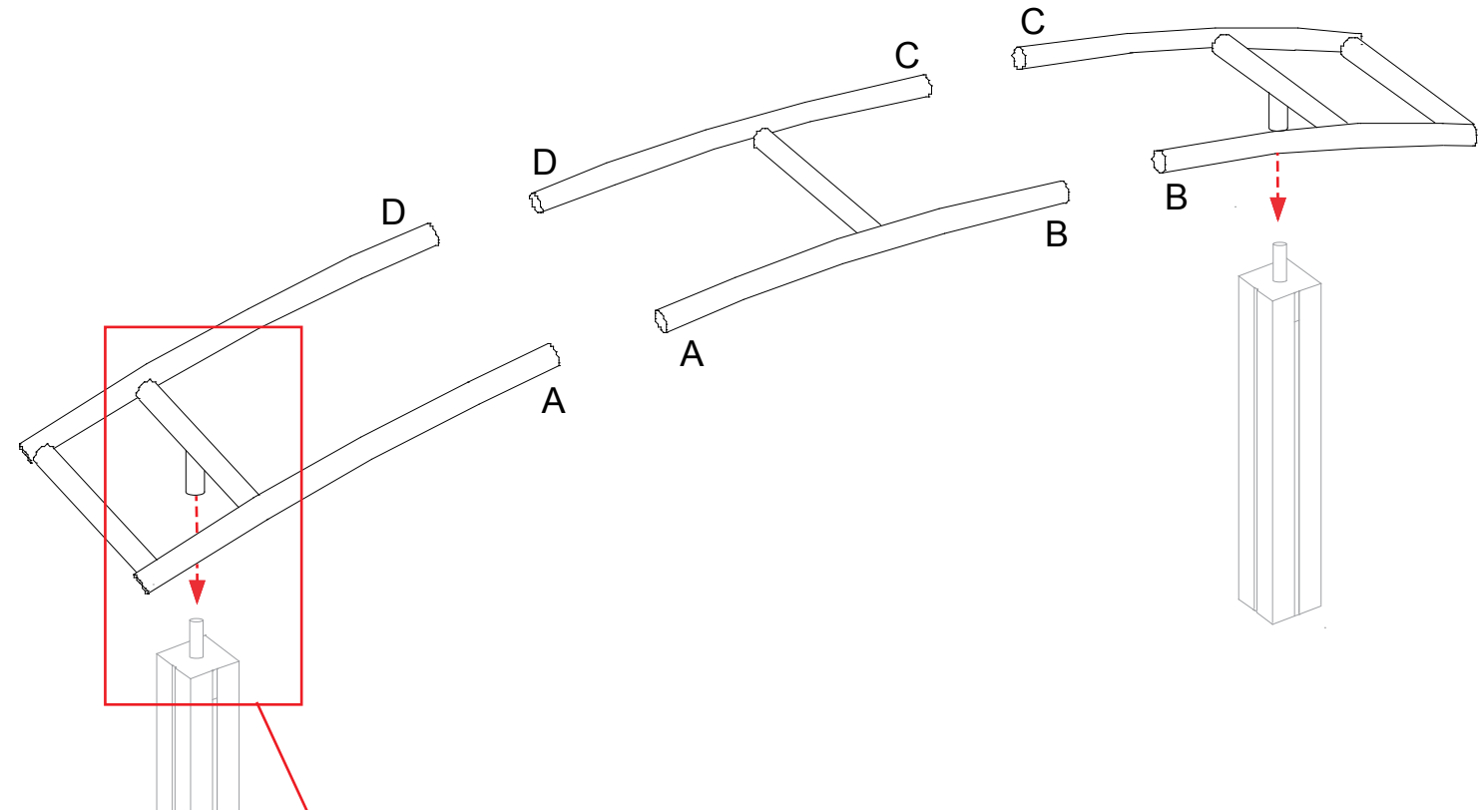
Connections are kept very simple: no tools. Everything assembles with push-button connectors and pre-connected horizontal sections.

**Cleaning and Packing Your Display**

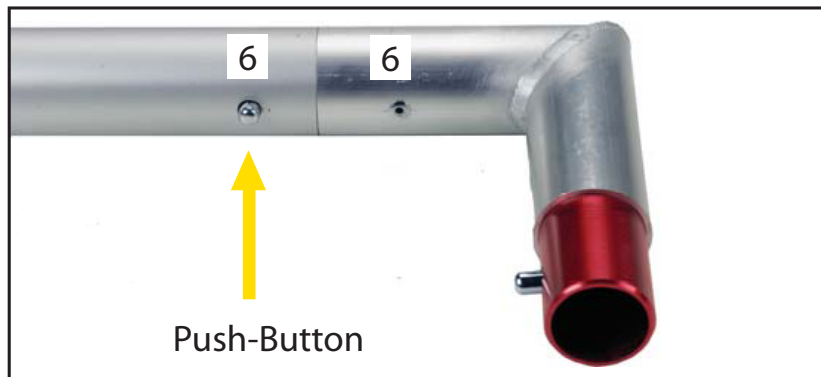
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

**Steps:**

- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy



Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



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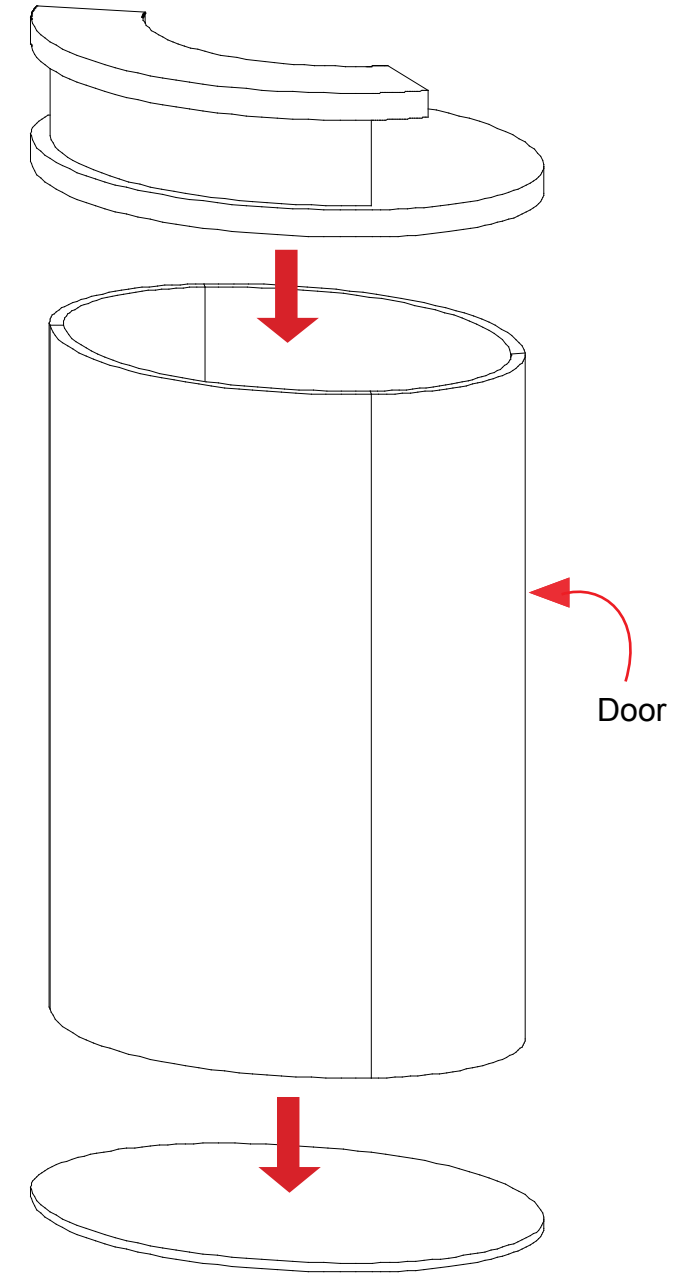
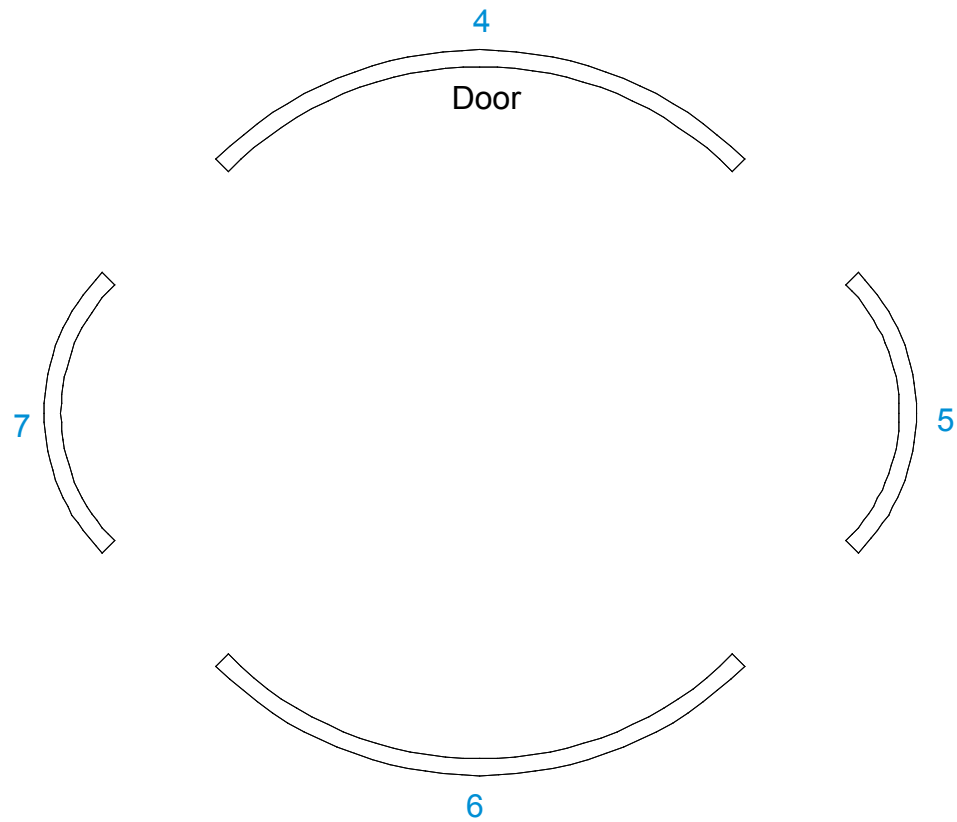
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Number	Description
4	16.5"r Curved Panel w/Cabinet Door w/Lock
5	8.75"r Curved Panel
6	16.5"r Curved Panel
7	8.75"r Curved Panel

Steps

- 1) Assemble Pedestal Base in numerical order
- 2) Set Assembled Pedestal to the Pedestal Base.
- 3) Place and attach Counter Top with Riser.

**Note:** Make sure Riser is aligned opposite to the Back Curved Panel with Cabinet Door w/Lock.



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